

**Sheet Metal Gauge Conversion Chart  
For Common Metal Gauges**

16 gauge	0.060"	1.52 mm
18 gauge	0.048"	1.22 mm
20 gauge	0.036"	0.91 mm
22 gauge	0.030"	0.76 mm
24 gauge	0.024"	0.61 mm
26 gauge	0.018"	0.46 mm
28 gauge	0.015"	0.38 mm